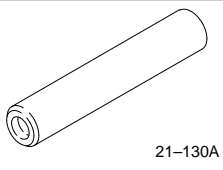
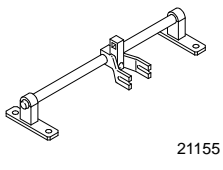
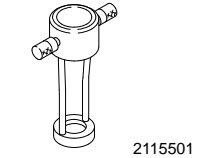
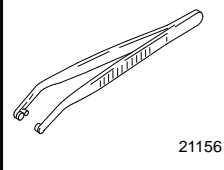
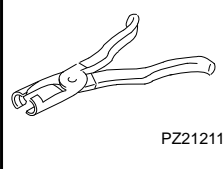


## Valves – Remove and Install (21 217 4)

(Cylinder heads removed)

### Special Tools

	<b>21-130A</b> Installer, valve stem oil seal
	<b>21-155</b> Valve spring compressor
	<b>21-155-01</b> Adaptor for 21-155

	<b>21-156</b> Installer, valve collets
	<b>21-211</b> Valve stem seal pliers

### Proprietary Tools

Brass drift
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### Workshop Equipment

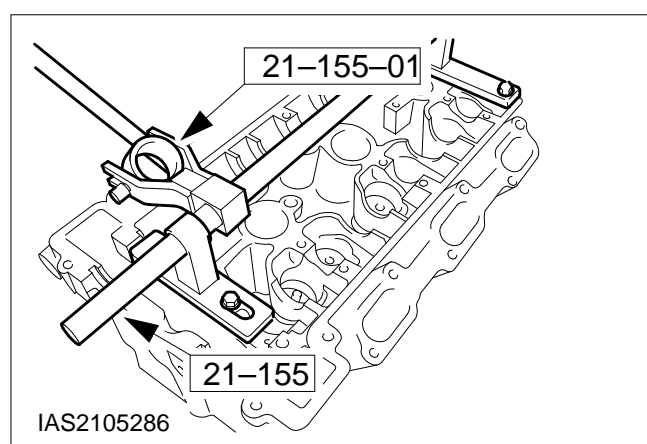
Protective sleeve, valve stem oil seals
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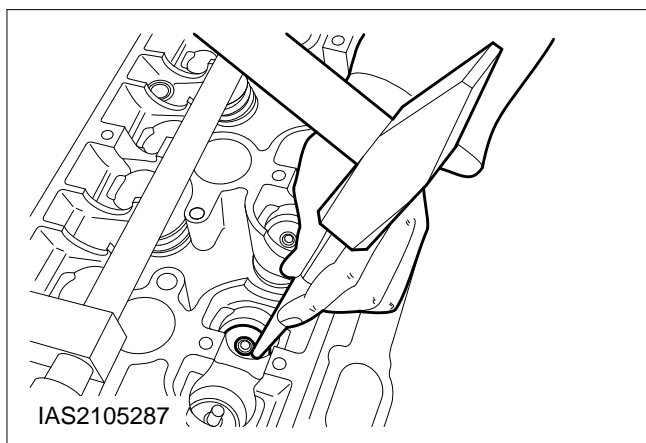
## Remove

### 1. General notes.

- Lay the cylinder head onto a clean wooden surface with the mating face facing downwards.
- Use a wooden wedge in the combustion chamber to hold the valves in place while removing them.

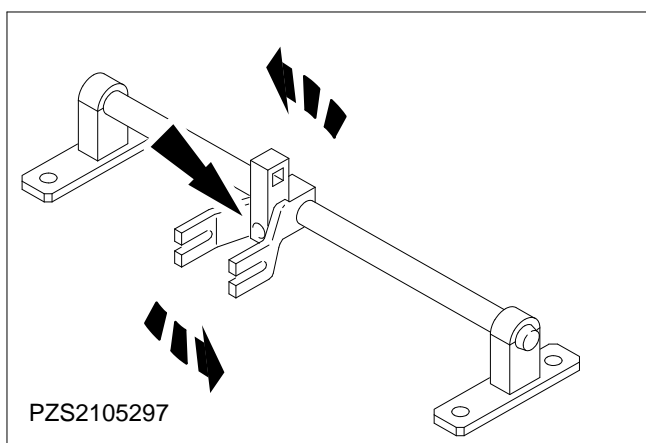
### 2. Fit the special tools.





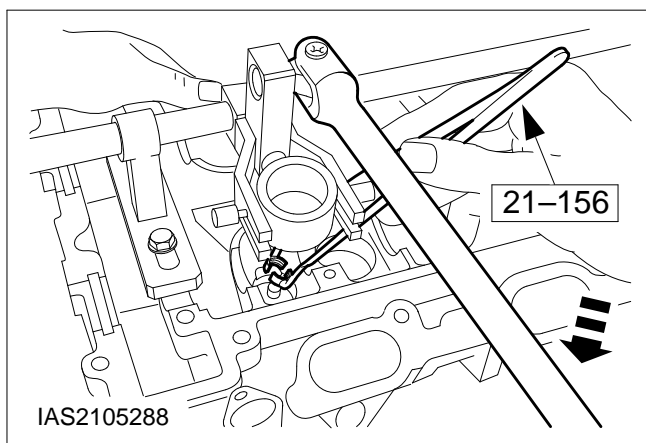
### 3. Loosen the valve spring retainers.

Loosen all of the valve spring retainers from the collets by tapping down on the retainers.



### 4. Turn the fork on Special Tool 21-155 from inlet valve setting to exhaust valve setting.

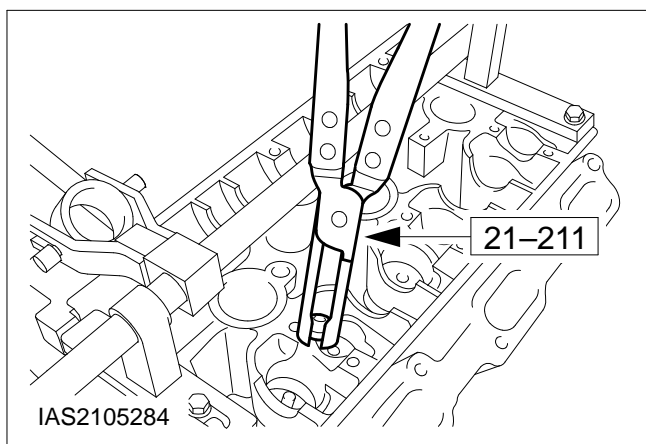
- Slacken the bolt.
- Turn the fork.
- Tighten the bolt.



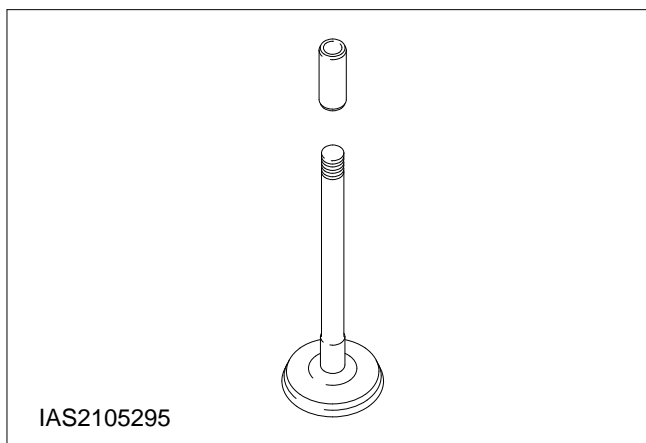
**NOTE:** Lay all components in order to one side.

### 5. Remove all of the valves.

- Compress the valve spring and remove the valve collets.
- Remove the valve spring retainer.
- Take out the valve.

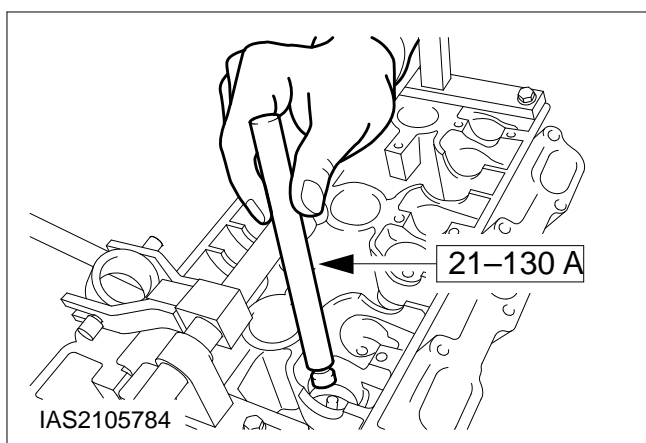


### 6. Remove the valve stem oil seals.



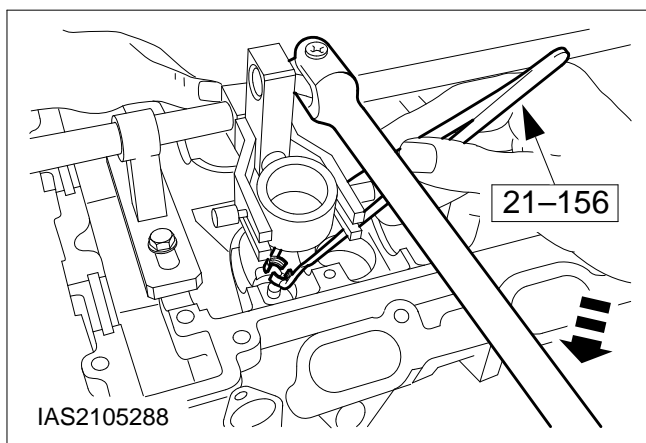
## Install

### 7. Protective sleeve for fitting the valve stem oil seals.



**NOTE:** Use a protective sleeve when fitting the valve stem oil seals.

### 8. Install the valve stem oil seals.



### 9. Fit the valves.

- Insert the valve springs and the valve spring retainers.
- Compress the valve spring and fit the collets.
- Check that the valve collets are correctly seated.